

Date: Thursday, 12/13/2007 11:22:36 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 350 UTILITY-POD ACCESSORIES KIT
Job Number	: 36305		
Estimate Number	: 10244		
P.O. Number	:	Part Number	: K10002
This Issue	: 12/13/2007 S.O. No. :	Drawing Number	: K10002 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 28030	Material	:
Written By	:	Due Date	: 1/20/2008 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	: Est Rev: C 00.06.26 Revised per ECN 296, new dwg K10002 rev. A EC Est Rev: D 07.01.12 Document Record for copying bluefile rmv KJ		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D22301	Mounting Lug
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Pick:

Qty Part Number	Description	Batch
4 D2230-1	Lug	36747

AS 08/03/28 (2)

3.0	D22303	Mounting Lug
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty Part Number	Description	Batch
4 D2230-3	Clamp	B37152

AS 08/03/28 (2)

4.0	D23241	Strut Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Qty Part Number	Description	Batch
1 D2324-1	Strut	B35930

AS 08/03/28 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 36305

Part Number: K10002

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2523

Mounting Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2523

Mounting Bracket

36395

AS 08/03/28 (x2)

6.0

D2524

Side Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2524

Side Plate

B26941

AS 08/03/28 (x2)

7.0

AN37A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN3-7A

Bolt

M15288

AS 08/03/28 (x2)

8.0

AN315A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3-15A

Bolt

M101780

AS 08/03/28 (x2)

9.0

AN412A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN4-12A

Bolt

M105143

AS 08/03/28 (x2)

10.0

AN413A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Qty Part Number

Description

Batch

8 AN4-13A

Bolt

M106993

AS 08/03/28 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 36305

Part Number: K10002

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

AN416A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-16A

Bolt

M19278

AS 08/03/28 (x2)

12.0

AN960JD10

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960JD10

Washer

M106552

AS 08/03/28 (x2)

13.0

AN960JD416

Washer



Comment: Qty.: 26.0000 Each(s)/Unit Total : 52.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

26 AN960JD416

Washer

M106780

AS 08/03/28 (x2)

14.0

MS21042L3

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 MS21042L3

Nut (or MS21042-3)

M106883

AS 08/03/28 (x2)

15.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 26.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21042L4

Nut (or MS21042-4)

M106825

AS 08/03/28 (x2)

1 Document package from Step 2

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 36305

Part Number: K10002

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/03/31 @

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP k10002

Location: 0

FINAL INSPECTION/W/O RELEASE

08/3/31 (2)

0804 02

18.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf

08-03-31

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10002	REV. A SHEET 1 OF 1
DATE 00.06.01		TITLE HELI-UTILITY POD KIT	SCALE NTS
A	00.06.01	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING HELI-UTILITY-POD INSTALLATIONS:

AIRCRAFT	INSTALLATION
AS350	D350-602-011 D350-602-012

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10002	D350-602-011 D350-602-012
D2230-1	4	4
D2230-3	4	4
D2324-1	1	1
D2523	2	2
D2524	2	2
AN3-7A	4	4
AN3-15A	8	8
AN4-12A	1	1
AN4-13A	8	8
AN4-16A	4	4
AN960JD10	24	24
AN960JD416	26	26
MS21042-3 (OR L3)	12	12
MS21042-4 (OR L4)	13	13

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NO. 36305

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